

SECURITY INFORMATION  
INFORMATION REPORT

CD NO.

COUNTRY USSR (Voronezh Oblast)

DATE DISTR. 28 Feb. 1962

SUBJECT Caoutchouc Plant in Voronezh

NO. OF PAGES 2

PLACE  
ACQUIREDNO. OF ENCLS. 2a  
(LISTED BELOW)DATE OF  
INFO.

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SUPPLEMENT TO  
REPORT NO.1. Location :

On the southeastern border of Voronezh (39°12'E/51°28'N), Voronezh Oblast, east of the power plant, which is on the eastern bank of the Voronezh River.

2. Plant installations :

The plant covers an area of about 2 x 1 1/2 km. The destroyed plant was reconstructed by Soviets and PWs. A railroad connection was available. Power was supplied by the mentioned power plant. A Buna plant under construction adjoined the caoutchouc plant on the west. The machinery came from Halle. For plant layout see Annex 1.

3. Work force :

About 2,000 to 2,500 laborers, 750 of whom were PWs. Work was done in two shifts.

4. Production :

Source observed only automobile tires and links for caterpillar tracks.

5. Location :

The "SK2" caoutchouc plant is on the southeastern edge of town,

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about 3 km from the town center.

#### 6. Plant installations :

The plant covers an area of about 2 x 1 km. Soviets dismantled the machinery during the war and destroyed the plant buildings. Reconstruction started after the war. The old machinery was partially reinstalled. Enlargements and modernization started in early 1948.

a. All of the machinery from the Buna plant of Schkopau, near Halle, arrived in the Fall of 1948, accompanied by the former first engineer of the Schkopau plant. This engineer later supervised the construction of the new buna plant.

b. The buildings were mostly brick structures and the large workshops iron structures with brick lining. Small storages were constructed of wood.

c. A power plant, about 360 meters to the west, supplied power to the plant. A railroad connection was available. For plant layout see Annex 2.

#### 7. Work force :

Several thousand civilian laborers, 800 PWs and 300 Soviet convicts at both plants. Work was done in three shifts, including Sundays.

#### 8. Production :

Source observed only raw caoutchouc at the old plant. It was planned to convert the old plant, in order to obtain the same type of process as the former Schkopau Buna Plant being reconstructed here.

[ ] Comment :

a. The location of the "SK2" caoutchouc plant is known from previous reports on the industrial installations in Voronezh. The above reported location agrees with the former information.

b. Although the location was similarly reported for several plant departments, the two sketches are at considerable variance.

Further information is required to obtain clarification on plant layout, type of construction and size of the buildings.

c. Both sources made the same very interesting statement that the dismantled machinery from the former Schkopau Buna Plant was installed in the new plant, under construction east of the old plant.

2. Annexes : 1.) Caoutchouc Plant in Voronezh.  
 2.)

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Legend to Annex 1

A Caoutchouc Plant

- 1 Motor vehicle repair shop
- 2 Administration, 45 x 14 meters, three-story building
- 3 Tool shop
- 4 Implement stores
- 5 Lathe shop
- 6 Department No 1, dressing of natural caoutchouc
- 7 Department No 3, processing of caoutchouc
- 8 Department No 2, kneading and rolling shop
- 9 Department No 4, cleaning and vulcanizing shop  
( Buildings 60 to 9 measure 73 to 27 meters each )
- 10 Several stores
- 11 Department No 5, pressing of automobile tires
- 12 Machine shop
- 13 Fitting shop
- 14 Dwellings
- 15 Forge
- 16 Mess hall
- 17 Carpenter and lathe shop
- 18 Department No 6)
- 19 Department No 7) Manufacture of links for caterpillar  
tracks
- 20 Department No 8)
- 21 Alcohol and benzine stores
- 22 Foundations of two new buildings, intended purpose unknown
- 23 Power and transformer station
- 24 Department no 10, test stand for links of caterpillar tracks
- 25 Storage dump
- 26 Entrance

B Sawmill

C Construction site of a new Buna Plant, foundation walls were completed

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Legend to Annex 2

- 1 Guard towers
- 2 Administration, three-story stone building, 10 x 8 x 12 meters
- 3 Oxygen station, small stone structure
- 4 Department No 1, brick structure, 73 x 14 x 11 meters with flat roof, manufacture of filter rings
- 5 Plant kitchen, wooden building
- 6 Department No 25 under construction, machinery from the Buna Plant in Schkopau was to be installed
- 7 Turbine house, with two turbines, concrete structure, 22 x 3 x 8 meters
- 8 Department No 4, brick structure, 27 x 13 x 13 meters, "contact furnace" shop with five large copper boilers and many pipes of various sizes
- 9 Pumping station
- 10 Tank, 15 meters high, 22 meters in diameter, containing potato alcohol, an overhead pipeline leads to department No 4.
- 11 Department No 22 under construction
- 12 Department No 16 under construction, No 11 and 12 are to be equipped with machinery from Schkopau
- 13 and 14 Department No 5 and 5a, auxiliary department for synthetic processing of caoutchouc
- 15 Transformer station, stone building, 10 x 4½ x 4½ meters, with seven iron doors, one beside the other. A high tension power line leads from the western power plant to the transformer station
- 16 Department No 3, brick building, 73 x 14 x 14 meters, equipped with eight furnaces, processing of caoutchouc
- 17 Department No 17, iron structure with brick lining, 73 x 10 x 6 meters, lathe shop, forge, welding shop, tools supply and mess hall for civilian laborers. A loading platform was in front of the building.
- 18 Four small tanks, 10 meters high and 10 meters in diameter, containing alcohol
- 19 Department No 15 under construction
- 20 Department No 13 under construction, departments No 15 and 18 will be equipped with machinery from Schkopau
- 21 Warehouse, wooden structure, 45 x 10 x 8 meters, machines from Schkopau were stored here, with loading platform south of the building

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- 22 Department No 6a, not in operation
- 23 Department No 6, iron structure with brick lining, 73 x 22 x 10 meters, processing of caoutchouc, equipped with many boilers
- 24 Department No 8, iron structure with brick lining, 90 x 22 x 11 meters, kneading, mixing and rolling shop
- 25 Warehouse and dispatching department, wooden structure, 64 x 14 x 8 meters, with large loading platform in the north.

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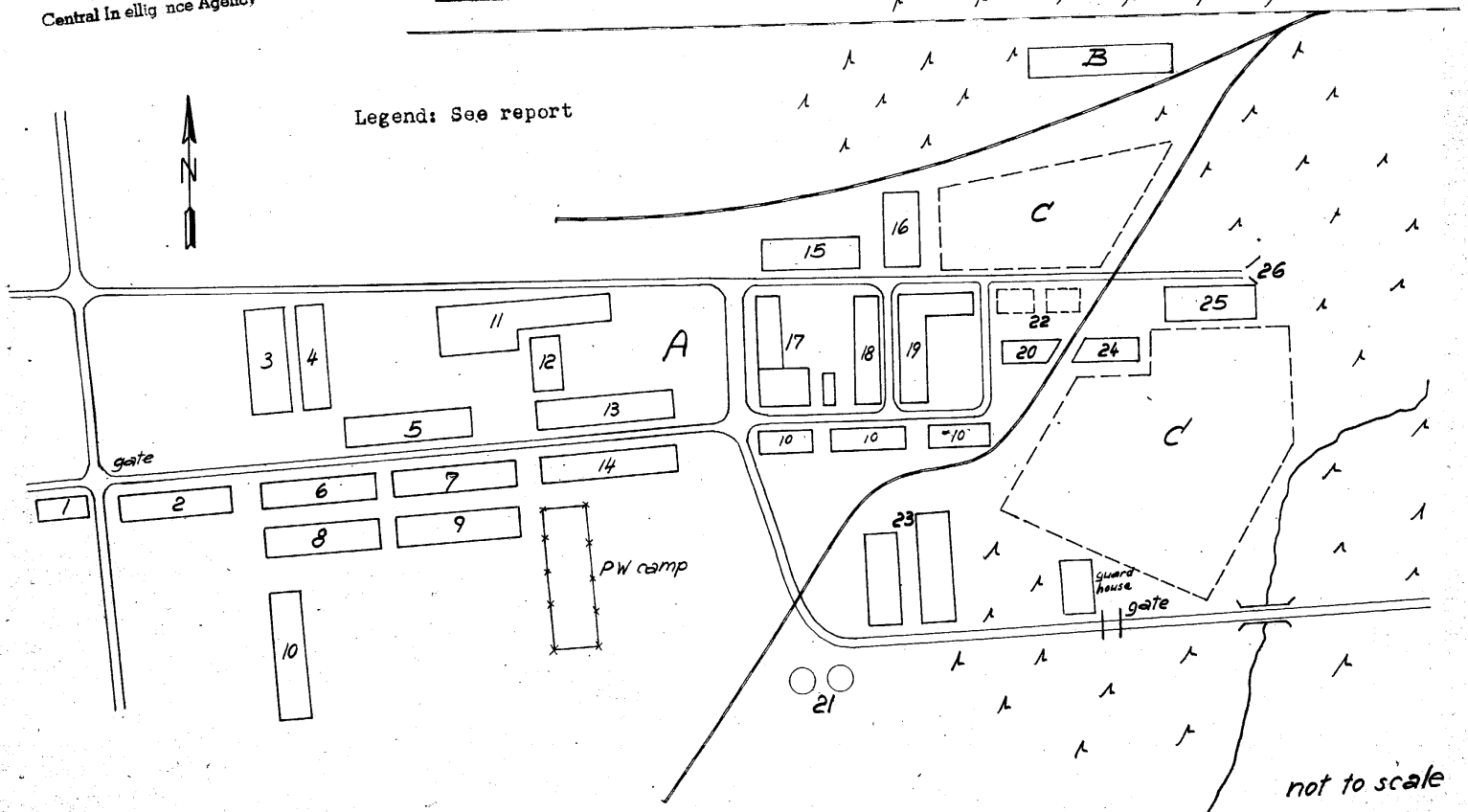
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Legend: See report



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